

**INTRA-AUTOMATION**

MESS- UND REGELINSTRUMENTE / MEASUREMENT AND CONTROL



TÜVRheinland®  
**CERT**  
ISO 9001

## Temperature Controller IntraCon

# Series IA-RE71



## Technical Information

03/2011



Accessories

**THE EXPERT IN LEVEL AND FLOW**

Intra-Automation  
Technical Information  
03/2011

Technical details subject to be changed without notice.

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# IA-RE71

## IntraCon

# Temperature Controller

### List of Contents:

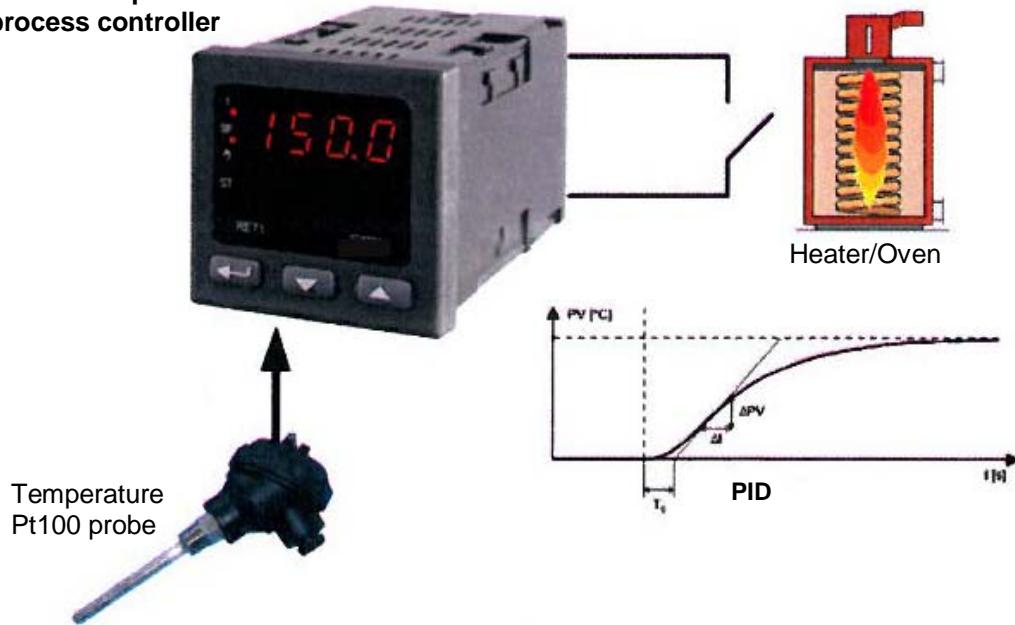
Chapt.	Title	Page
1	Features	3
2	Application example	3
3	Technical data	4
4	Electrical Connection	5
5	Ordering code	6

## 1 Features

- ◆ Control acc. to the PID or ON/OFF algorithm
- ◆ Direct cooperation with resistance thermometers or thermocouple sensors
- ◆ Automatic selection of PID parameters
- ◆ One control output, relay output or voltage output for SSR relay control
- ◆ Manual control mode

## 2 Application example

RE71 – temperature/  
process controller



Automatic control of the heater using the PID algorithm with auto-tuning function

### 3 Technical data

Inputs					
Sensor type	Range [°C]	Basic error [°C]	Remarks	Additional error	
Resistance thermometer (acc. to EN 60751), measuring current 0.25 mA				Additional error in rated operating conditions caused by:  Compensation of reference junction temperature changes: ≤ 2°C  Change of ambient temp.: ≤ 100% of the basic error / 10 K	
Pt100	-50...100	± 0.8	< 10 Ω: one must connect with wires of the same section and length		
	0...250	± 1.3			
	0...600	± 3.0			
Thermocouple of J type (acc. to EN 60584-1)					
Fe-CuNi	0...250	± 2.0			
	0...600	± 3.0			
	0...900	± 4.0			
Thermocouple of K type (acc. to EN 60584-1)					
NiCr-NiAl	0...600	± 3.0			
	0...900	± 4.0			
	0...1300	± 6.0			
Thermocouple of S type (acc. to EN 60584-1)					
PtRh10-Pt	0...1600	± 8.0			

### Outputs

Kind of output	Properties
voltageless relay	switching contact, overload capacity: 5 A/230 V
Binary voltage	voltage 6 V, without isolation from the sensor side

### Parameters of work

Detection of error in the measurement circuit:	Thermocouple, Pt100	Overflow of measuring range
Way of output operation:	reverse: for heating	Direct: for cooling
Signalling:	Active output, set point value display, auto-tuning, manual control.	

### External features

Weight	< 0,25 kg	
Dimensions	48 x 48 x 93 mm	
Protection grade (acc. to EN 60529)	IP65 (housing/front side)	IP20 (terminal side)

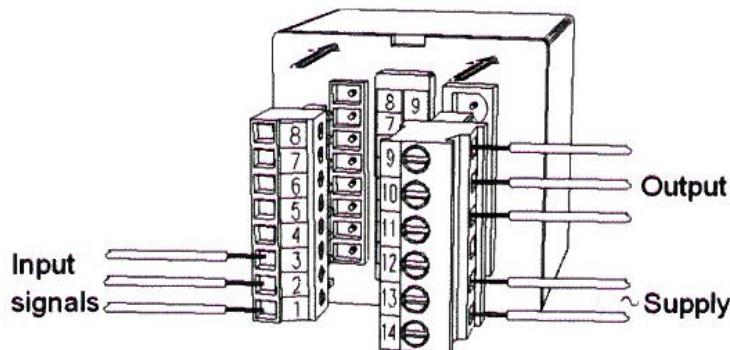
### Rated operation conditions

Supply voltage	230 V AC ± 10 %, 50/60 Hz	power consumption: < 4 VA
Temperature	Ambient: 0...23...50 °C	Storage: -20...70 °C
Relative humidity	≤ 85 %	condensation inadmissible
Operating position	any	
Preheating time	30 min	
Averaging time	> 0,33 s	

### Safety and compatibility requirements

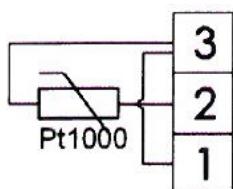
Electromagnetic compatibility	noise immunity	acc. to EN 61000-6-2
	noise emissions	acc. to EN 61000-6-4
Pollution grade	2	acc. to EN 61010-1
Installation category	III	
Maximal phase-to-earth operating voltage	supply circuit, output: 300 V	
Altitude above sea level	input circuit: 50 V	

## 4 Electrical connection

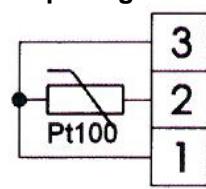


View of the controller connection terminals

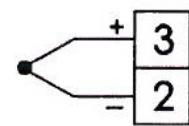
### Input signals:



RTD Pt100  
In 2-wire system

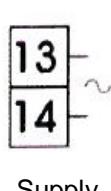


RTD Pt100  
In 3-wire system

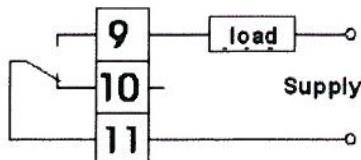


Thermocouple

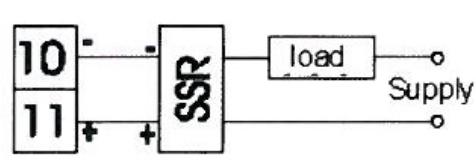
### Supply and load circuit:



Supply



Output-Relay



Output-binary voltage for SSR control

## 5 Order codes

Code	Description	
IA-RE71	Temperature Controller	
<b>Input</b>		
01	resistance thermometer Pt100	-50...100 °C
02	resistance thermometer Pt100	0...250 °C
03	resistance thermometer Pt100	0...600 °C
04	thermocouple J	0...250 °C
05	thermocouple J	0...600 °C
06	thermocouple J	0...900 °C
07	thermocouple K	0...600 °C
08	thermocouple K	0...900 °C
09	thermocouple K	0...1300 °C
10	thermocouple S	0...1600 °C
<b>Main output</b>		
1	relay	
2	logic 0/5 V for SSR control	
<b>Version</b>		
00	Standard	
XX	custom-made	
<b>Language</b>		
E	English	
X	Other*	
<b>Certification</b>		
8	without additional quality inspection certificate	
7	with additional quality inspection certificate	
X	on request*	
IA-RE71		

\*Please contact manufacturer

# ROOM FOR YOUR NOTES

Besides the products covered by this brochure, Intra-Automation GmbH also manufactures other high-quality and high precision instruments for industrial measurement tasks. For more information, please contact us (contact details on the backside of this brochure).

### Flow measurement



Itabar®-Flow Sensor



IntraSonic IS210 Ultrasonic Flow Meter

### Level measurement



ITA-mag. Level Gauge



MAGLINK Level Indicator

### Other Measurement Tasks:



DigiFlow Flow and Level Computers



IntraCon Digital Controllers



IntraDigit Digital Indicators / Meters



## **INTRA-AUTOMATION**

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